

Cartridge Valves Technical Information Relief Valves Quick Reference

Thermal Relief	Model No.	Cavity	Description	Flow*	Pressure	Page
① P	CP208-4	SDC08-2	Relief Valve,	1.1 l/min	415 bar	04.6
·			Thermal Relief,	[0.3 US gal/	[6000 psi]	
Э Т			Poppet Type	min]		

Direct Acting	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP208-3	SDC08-2	Relief Valve,	30 l/min	250 bar	04.7
0 2			Direct Acting,	[8 US gal/min]	[3600 psi]	
	CP200-3	SDC10-2	Poppet Type	30 l/min	250 bar	04.8
				[8 US gal/min]	[3600 psi]	
*						

Direct Acting	Model No.	Cavity	Description	Flow*	Pressure	Page
	RV08-DR	SDC08-2	Relief Valve,	30 l/min	250 bar	04.9
			Direct Acting,	[8 US gal/min]	[3600 psi]	
,	VEN 06	NCS06/2	Poppet Type	40 l/min	250 bar	04.10
				[11 US gal/min]	[3600 psi]	
0 - 2	VME 06	VME 06		40 l/min	315 bar	04.11
				[11 US gal/min]	[4500 psi]	
	VME 07	VME 07		50 l/min	315 bar	04.12
				[13 US gal/min]	[4500 psi]	
	VME 08	VME 08	1	80 l/min	315 bar	04.13
				[21 US gal/min]	[4500 psi]	

Differential Area	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP200-2	SDC10-2	Relief Valve,	40 l/min	350 bar	04.14
·			Differential Area,	[11 US gal/min]	[5000 psi]	
	CP208-1	SDC08-2	Poppet Type,	40 l/min	250 bar	04.15
① — ②				[11 US gal/min]	[3600 psi]	
	CP200-1	SDC10-2		75 l/min	250 bar	04.16
				[20 US gal/min]	[3600 psi]	
	CP201-1	CP12-2		150 l/min	250 bar	04.17
				[40 US gal/min]	[3600 psi]	



Cartridge Valves Technical Information Relief Valves Quick Reference

Direct Acting	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP210-1	SDC10-2	Relief Valve,	45 l/min	210 bar	04.18
①			Direct Acting,	[12 US gal/min]	[3000 psi]	
	CP211-1	CP12-2	Spool Type,	75 l/min	40 bar	04.19
				[20 US gal/min]	[600 psi]	
<u></u>						

Pilot Operated	Model No.	Cavity	Description	Flow*	Pressure	Page
[]	CP210-2	SDC10-2	Relief Valve,	115 l/min	350 bar	04.20
			Pilot Operated,	[30 US gal/min]	[5000 psi]	
	CP211-2	CP12-2	Spool Type	190 l/min	350 bar	04.21
① D ②				[50 US gal/min]	[5000 psi]	

Pilot Operated	Model No.	Cavity	Description	Flow*	Pressure	Page
① P	RV10-POP	SDC10-2	Relief Valve,	120 l/min	250 bar	04.22
-			Pilot Operated,	[32 US gal/min]	[3625 psi]	
			Poppet Type			
•						

Bi-Directional	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP200-7	SDC10-2	Relief Valve,	40 l/min	250 bar	04.23
			Bi-directional	[11 US gal/min]	[3600 psi]	
0-0-2						



Cartridge Valves Technical Information **Relief Valves** Quick Reference

Differential Area	Model No.	Cavity	Description	Flow*	Pressure	Page
	VSB 06-EN	NCS06/2	Relief Valve,	80 l/min	350 bar	04.24
			Differential Area,	[21 US gal/min]	[5000 psi]	
2 + 0	VSB 12-EN	NCS12/2	Poppet Type with Reverse,	140 l/min	350 bar	04.25
			Free Flow Check	[37 US gal/min]	[5000 psi]	

Differential Area	Model No.	Cavity	Description	Flow*	Pressure	Page
	VSB 06-CN	NCS06/2	Relief Valve,	80 l/min	350 bar	04.26
			Differential Area,	[21 US gal/min]	[5000 psi]	
	VSB 12-CN	NCS12/2	Poppet Type with Reverse	140 l/min	350 bar	04.27
ATM.			Free Flow Check,	[37 US gal/min]	[5000 psi]	
2			Atmospheric Venting			

Cross-Over	Model No.	Cavity	Description	Flow*	Pressure	Page
V1 C1	VA-E 06	none	Relief Valve,	40 l/min	210 bar	04.28
			Cross-Over	[11 US gal/min]	[3045 psi]	
	CP220-1	none		75 l/min	250 bar	04.29
				[20 US gal/min]	[3600 psi]	
	CP221-1	none		190 l/min	250 bar	04.30
V2				[50 US gal/min]	[3600 psi]	



Cartridge Valves Technical Information **Relief Valves Application Notes**

APPLICATIONS

Relief valves are used as pressure limiting devices to protect hydraulic systems and components. They are available in direct-acting poppet, differential area poppet, bidirectional poppet, and pilot-operated spool types.

Relief valves



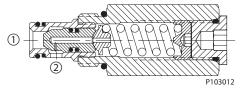
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OPERATION

Direct-acting poppet

The direct-acting poppet blocks flow from 1 to 2 until sufficient pressure is present at 1 to force the spring-opposed poppet from it's seat. This pressure is commonly known as the crack pressure. The valve will remain open until the pressure drops to a level allowing the

Direct acting poppet relief valve



spring to close the valve. This pressure is known as the re-seat pressure and is typically 70-80% of the crack pressure. The difference between crack and re-seat pressure is commonly referred to as hysteresis.

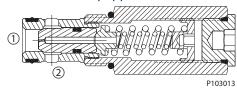
Differential-area poppet

The differential area poppet operates in the same manner except flow is blocked from 2 to 1 until sufficient pressure is present at 2 to force the spring-opposed poppet from it's seat.

Advantages of direct-acting poppet and differential area poppet relief valves are:

- Fast response
- Contamination tolerant
- Low leakage
- Low cost

Differential area poppet relief valve





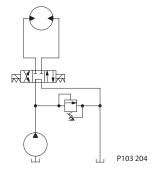
Cartridge Valves Technical Information Relief Valves **Application Notes**

OPERATION (continued)

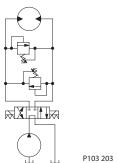
Because of these features some common applications for direct-acting and differential area poppet relief valves are:

- Main system relief valve if flow is relatively constant, or as a safety relief valve for "spike clipping" to protect components from overpressure
- Work port cross-over relief to protect a cylinder or motor from overpressure

System Relief Valve



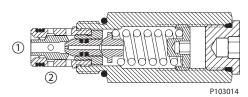
Work Port Cross-Relief Valves



Bi-directional poppet

The bi-directional poppet is a dual cross-over relief in a single cartridge. When pressure at 1 exceeds the nominal setting, the lower poppet acts as a direct-acting relief valve and opens flow from 1 to 2. When pressure at 2 exceeds the nominal setting, the upper poppet acts as a differential area relief valve and opens flow from 2 to 1. Note that the

Bi-directional poppet relief valve



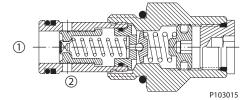
valve is designed so that the crack pressure is the same in either direction

A common application for a bi-directional relief valve is as a work port cross-over relief where one bi-directional valve can replace two direct-acting valves.

Pilot operated spool

The pilot operated spool blocks flow from 1 to 2 until sufficient pressure is present at 1 to force the pilot poppet off it's seat. This creates a pressure differential across the spool that causes the spool to shift and open flow from 1 to 2.

Pilot operated spool relief valve



Advantages of pilot-operated relief valves are:

- Smooth, stable response
- High flow and high pressure capability
- Precise pressure control with varying flow rates. Low pressure rise
- Low hysteresis

A common application for pilot-operated relief valves is as a main system relief where high pressure or flow capability and/or extremely precise pressure control is required.

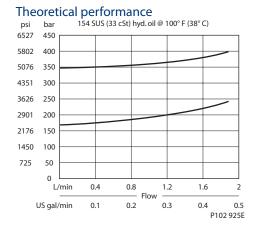


Cartridge Valves Technical Information Relief Valves Thermal Relief CP208-4

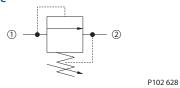
OPERATION

This is a direct-acting poppet type relief valves that relieves from 1 to 2.

SPECIFICATIONS



Schematic



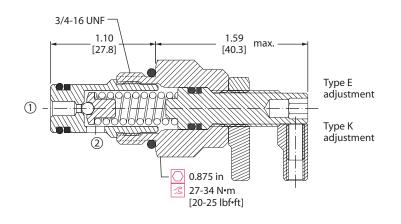
Specifications

Rated pressure	415 bar [6000 psi]		
Rated flow	1.1 l/min [0.3 US gal/min]		
Leakage	10 drops/min @ 80% of		
	pressure setting		
Weight	0.23 kg [0.50 lb]		
Cavity	SDC08-2		

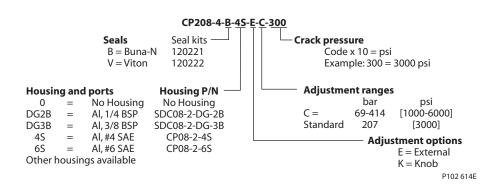
DIMENSIONS

mm [in]

Cross-sectional view



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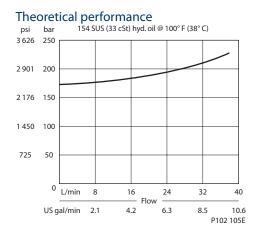


Cartridge Valves Technical Information Relief Valves Direct Acting CP208-3

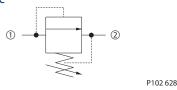
OPERATION

This is a direct-acting poppet type relief valves that relieves from 1 to 2.

SPECIFICATIONS



Schematic

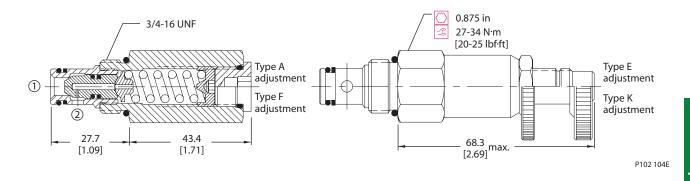


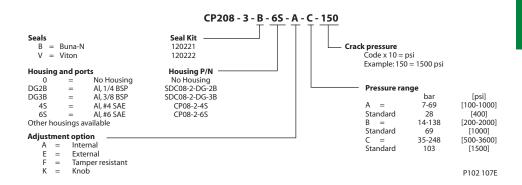
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	30 l/min [8 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.15 kg [0.32 lb]
Cavity	SDC08-2

DIMENSIONS

mm [in] Cross-sectional view





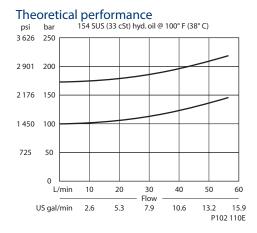


Cartridge Valves Technical Information Relief Valves Direct Acting CP200-3

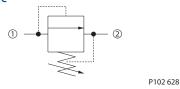
OPERATION

This is a direct-acting poppet type relief valves that relieves from 1 to 2.

SPECIFICATIONS





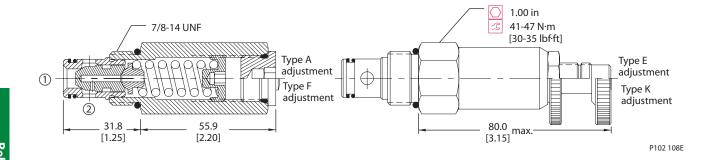


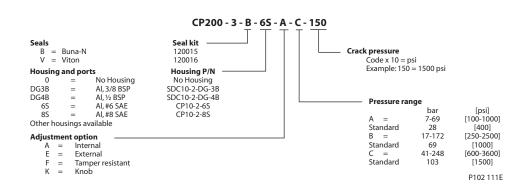
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	40 l/min [11 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.21 kg [0.47 lb]
Cavity	SDC10-2

DIMENSIONS

mm [in] Cross-sectional view





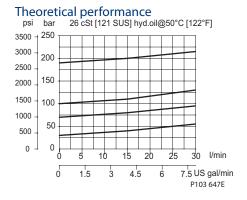


Cartridge Valves Technical Information **Relief Valves Direct Acting** RV08-DR

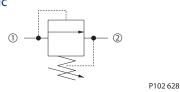
OPERATION

This is a direct-acting, poppet-type relief valve that relieves from 1 to 2. It features a highly damped poppet for smooth and stable response.

SPECIFICATIONS



Schematic

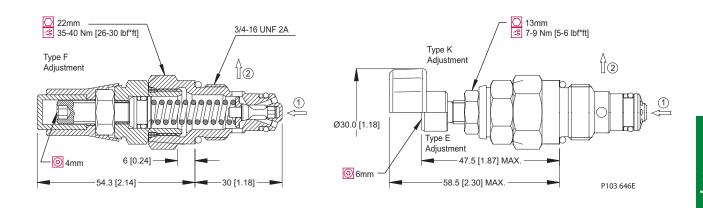


Specifications

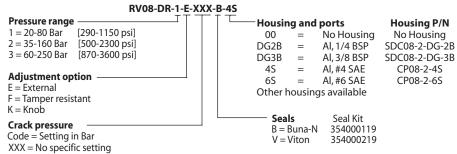
Rated pressure	250 bar [3600 psi]
Rated flow	30 l/min [8 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.10 kg [0.22 lb]
Cavity	SDC08-2

DIMENSIONS

Cross-sectional view mm [in]



ORDERING INFORMATION



P103 648E

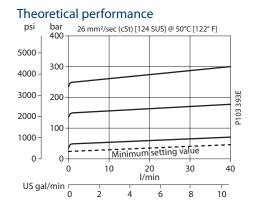


Cartridge Valves Technical Information Relief Valves Direct Acting VEN 06

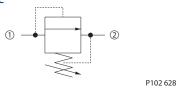
OPERATION

This is a direct-acting, poppet-type relief valve that relieves from 1 to 2.

SPECIFICATIONS



Schematic



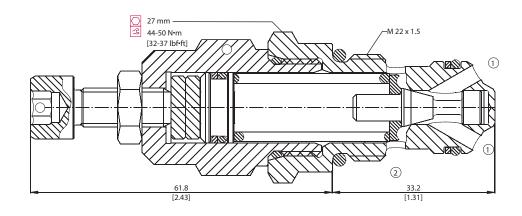
Specifications

Rated pressure	315 bar [4500 psi]
Rated flow	40 l/min [11 US gal/min]
Weight	0.20 kg [0.44 lb]
Cavity	NCS06/2

DIMENSIONS

mm [in]

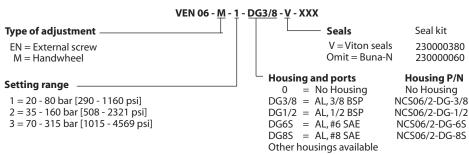
Cross-sectional view



P103 392

P103 394E

ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

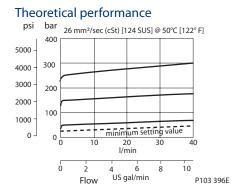


Cartridge Valves Technical Information Relief Valves Direct Acting VME 06

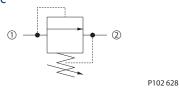
OPERATION

This is a direct-acting, poppet-type relief valve that relieves from 1 to 2.

SPECIFICATIONS







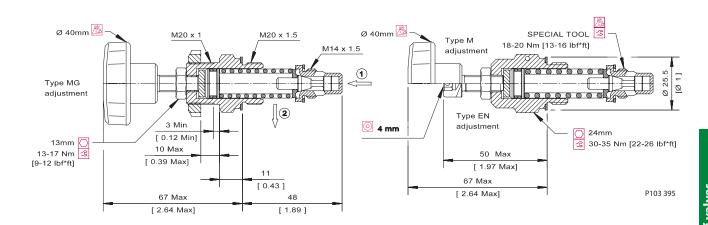
Specifications

Rated pressure	315 bar [4500 psi]
Rated flow	40 l/min [11 US gal/min]
Weight	0.13 kg [0.29 lb]
Cavity	VME06

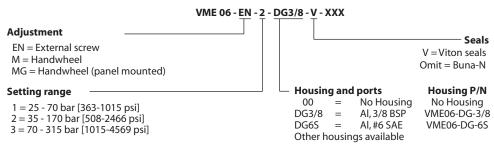
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P103 397E

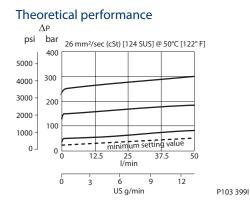


Cartridge Valves Technical Information Relief Valves Direct Acting VME 07

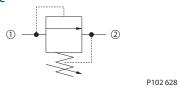
OPERATION

This is a direct-acting, poppet-type relief valve that relieves from 1 to 2.

SPECIFICATIONS



Schematic



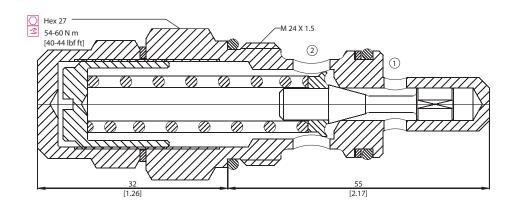
Specifications

Rated pressure	315 bar [4500 psi]
Rated flow	50 l/min [13 US gal/min]
Weight	0.20 kg [0.44 lb]
Cavity	VME07

DIMENSIONS

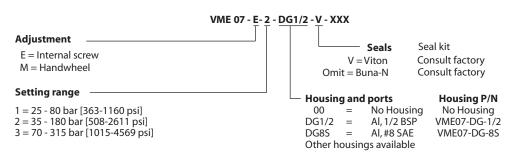
mm [in]

Cross-sectional view



P103 398

ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P103 400E

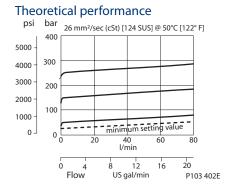


Cartridge Valves Technical Information Relief Valves Direct Acting VME 08

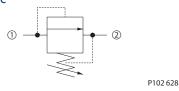
OPERATION

This is a direct-acting, poppet-type relief valve that relieves from 1 to 2.

SPECIFICATIONS





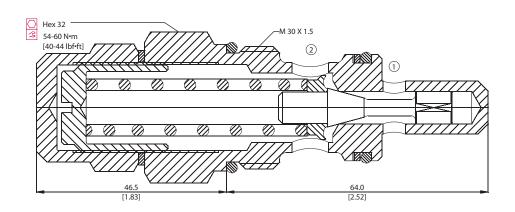


Specifications

Rated pressure	315 bar [4500 psi]
Rated flow	80 l/min [21 US gal/min]
Weight	0.35 kg [0.77 lb]
Cavity	VME08

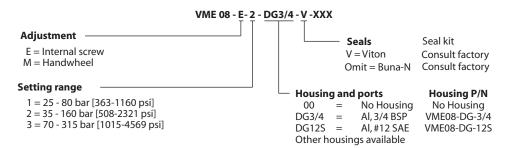
DIMENSIONS

mm [in] Cross-sectional view



P103 401

ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P103 403E

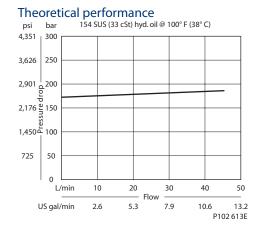


Cartridge Valves Technical Information Relief Valves Differential Area CP200-2

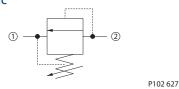
OPERATION

This is a direct acting differential area poppet type relief valve that relieves from 2 to 1.

SPECIFICATIONS





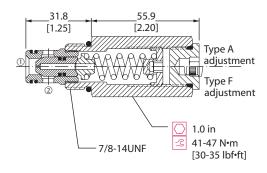


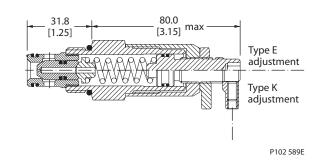
Specifications

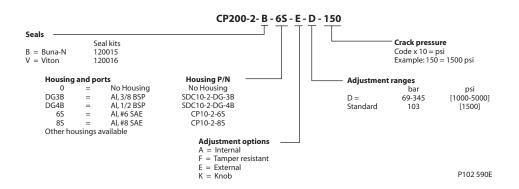
Rated pressure	350 bar [5000 psi]
Rated flow	40 l/min [11 US gal/min]
Leakage	10 drops/min @ 80% of
	crack pressure
Weight	0.21 kg [0.46 lb]
Cavity	SDC10-2

DIMENSIONS

mm [in] Cross-sectional view







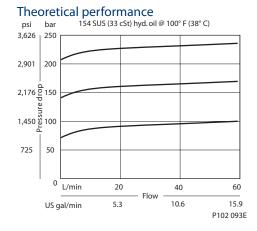


Cartridge Valves Technical Information Relief Valves Differential Area CP208-1

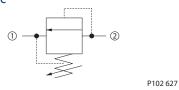
OPERATION

This is a direct acting differential area poppet type relief valve that relieves from 2 to 1.

SPECIFICATIONS



Schematic

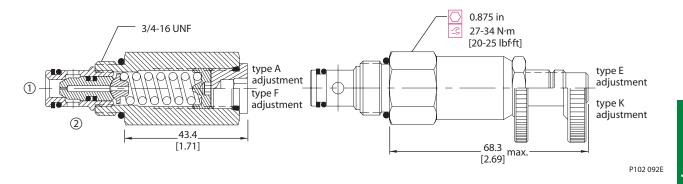


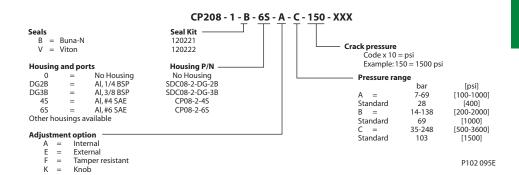
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	40 l/min [11 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.15 kg [0.32 lb]
Cavity	SDC08-2

DIMENSIONS

mm [in] Cross-sectional view





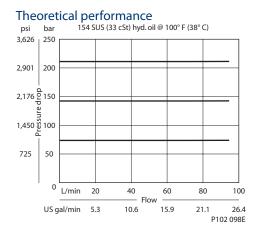


Cartridge Valves Technical Information Relief Valves Differential Area CP200-1

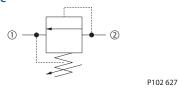
OPERATION

This is a direct acting differential area poppet type relief valve that relieves from 2 to 1.

SPECIFICATIONS



Schematic

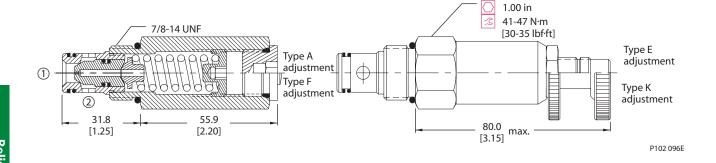


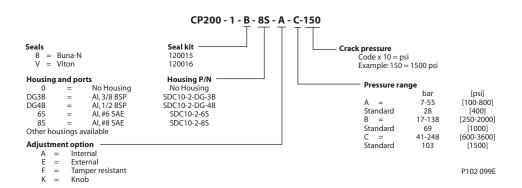
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	75 l/min [20 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.21 kg [0.46 lb]
Cavity	SDC10-2

DIMENSIONS

mm [in] Cross-sectional view





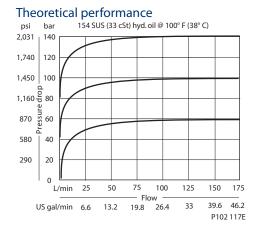


Cartridge Valves Technical Information Relief Valves Differential Area CP201-1

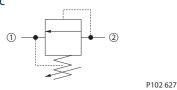
OPERATION

This is a direct acting differential area poppet type relief valve that relieves from 2 to 1.

SPECIFICATIONS



Schematic

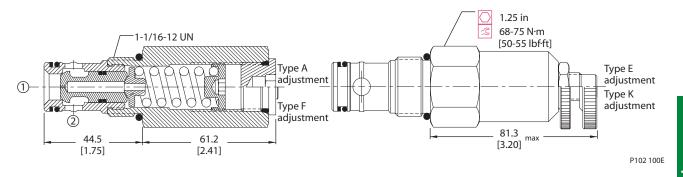


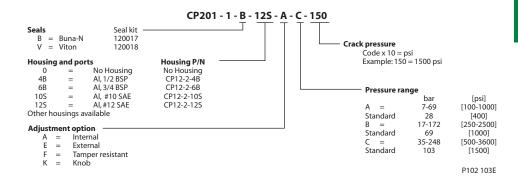
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	150 l/min [40 US gal/min]
Leakage	10 drops/min @ 80% of
	pressure setting
Weight	0.42 kg [0.92 lb]
Cavity	CP12-2

DIMENSIONS

mm [in] Cross-sectional view





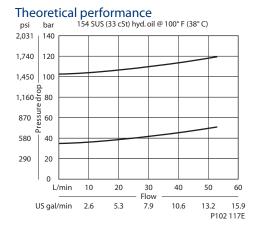


Cartridge Valves Technical Information Relief Valves Direct Acting CP210-1

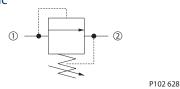
OPERATION

This is a direct acting spool-type relief valve that relieves from 1 to 2.

SPECIFICATIONS



Schematic

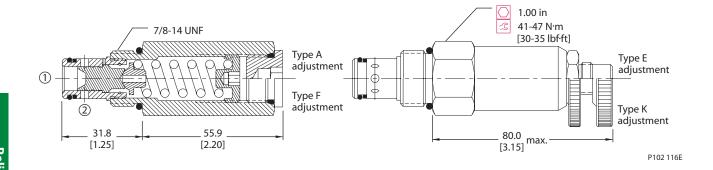


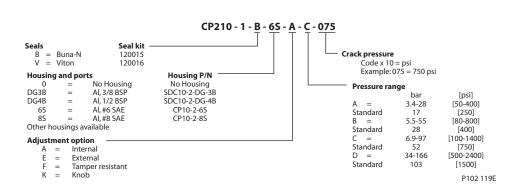
Specifications

Rated pressure	210 bar [3000 psi]
Rated flow	45 l/min [12 US gal/min]
Leakage	82 cm ³ /min [5 in ³ /min] @
	80% of pressure setting
Weight	0.22 kg [0.48 lb]
Cavity	SDC10-2

DIMENSIONS

mm [in] Cross-sectional view





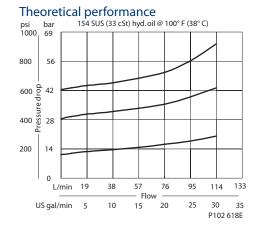


Cartridge Valves Technical Information **Relief Valves Direct Acting** CP211-1

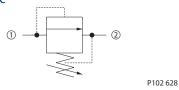
OPERATION

This is a direct acting spool-type relief valve that relieves from 1 to 2.

SPECIFICATIONS



Schematic

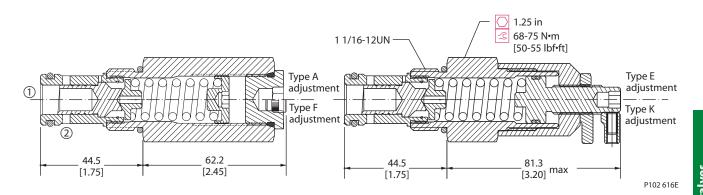


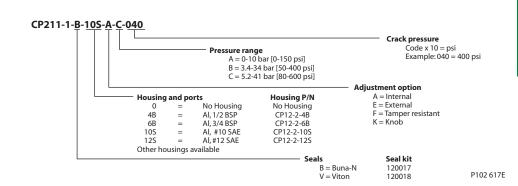
Specifications

Rated pressure	40 bar [600 psi]
Rated flow	75 l/min [20 US gal/min]
Leakage	82 cm ³ /min [5 in ³ /min] @
	80% of pressure setting
Weight	0.41 kg [0.90 lb]
Cavity	CP12-2

DIMENSIONS

mm [in] Cross-sectional view





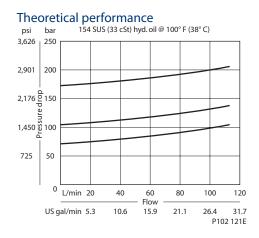


Cartridge Valves Technical Information Relief Valves Pilot Operated CP210-2

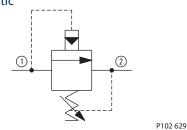
OPERATION

This is a pilot operated spool type relief valve that relieves pressure from 1 to 2.

SPECIFICATIONS



Schematic

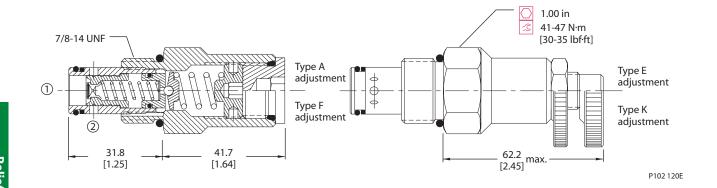


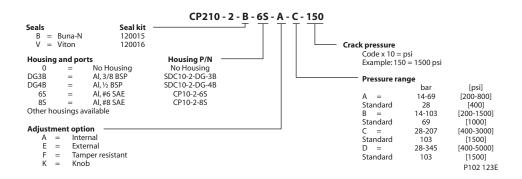
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow	115 l/min [30 US gal/min]
Leakage	82 cm ³ /min [5 in ³ /min] @
	207 bar [3000 psi]
Weight	0.18 kg [0.40 lb]
Cavity	SDC10-2

DIMENSIONS

Cross-sectional view





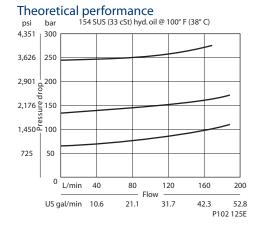


Cartridge Valves Technical Information Relief Valves Pilot Operated CP211-2

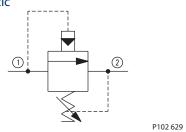
OPERATION

This valve relieves from 1 to 2 and is a pilot operated spool type relief.

SPECIFICATIONS



Schematic

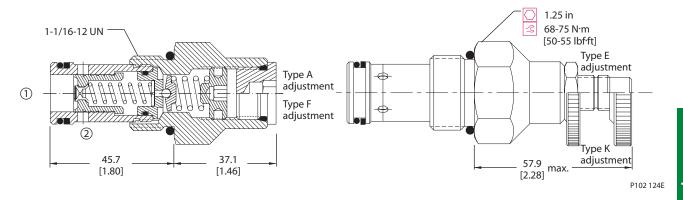


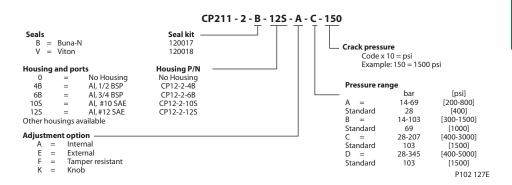
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow	190 l/min [50 US gal/min]
Leakage	82 cm ³ /min [5 in ³ /min] @
	207 bar [3000 psi]
Weight	0.17 kg [0.37 lb]
Cavity	CP12-2

DIMENSIONS

Cross-sectional view







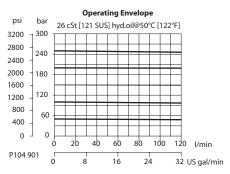
Cartridge Valves Technical Information Relief Valves Pilot Operated RV10-POP

OPERATION

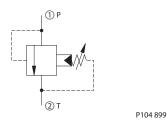
This is a pilot-operated poppet relief valve.

SPECIFICATIONS

Theoretical performance



Schematic

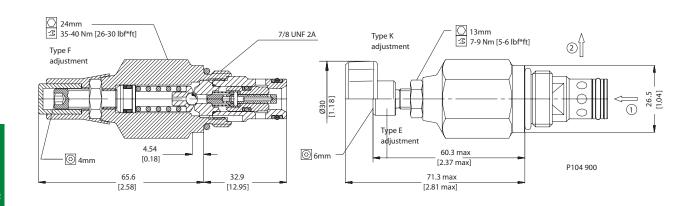


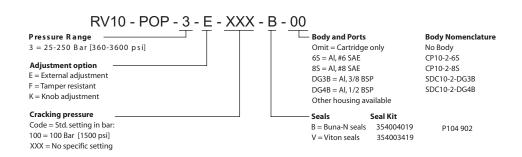
Specifications

Rated pressure	250 bar [3625 psi]
Rated flow	120 l/min [32 US gal/min]
Leakage	6 drops/min @ 80% of
	pressure setting
Weight	0.22 kg [0.49 lb]
Cavity	SDC10-2

DIMENSIONS

Cross-sectional view





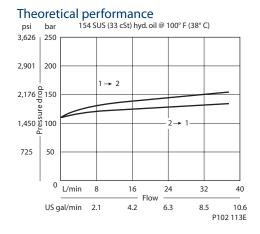


Cartridge Valves Technical Information **Relief Valves Bi-Directional** CP200-7

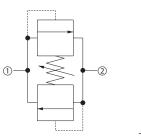
OPERATION

This valve relieves pressure from 1 to 2 and 2 to 1.

SPECIFICATIONS





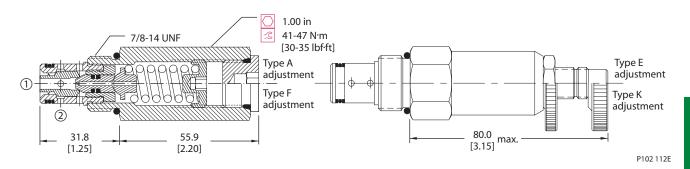


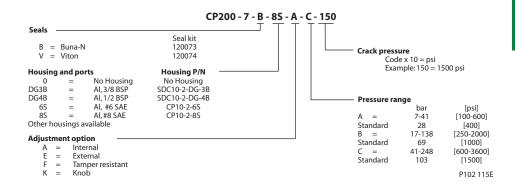
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	40 l/min [11 US gal/min]
Leakage	5 cm ³ /min [0.3 in ³ /min] @
	80% of pressure setting
Weight	0.20 kg [0.43 lb]
Cavity	SDC10-2

DIMENSIONS

Cross-sectional view





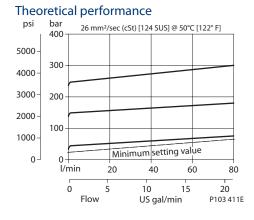


Cartridge Valves Technical Information Relief Valves Differential Area VSB 06-EN

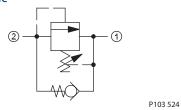
OPERATION

This is a direct-acting, differential area, poppet-type relief valve that relieves from 2 to 1 with an integral free-flow check from 1 to 2.

SPECIFICATIONS



Schematic

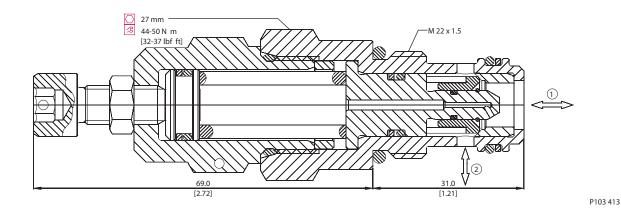


Specifications

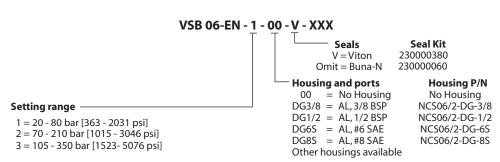
Rated pressure	350 bar [5000 psi]
Rated flow	80 l/min [21 US gal/min]
Weight	0.22 kg [0.49 lb]
Cavity	NCS06/2

DIMENSIONS

mm [in] Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P103 414E

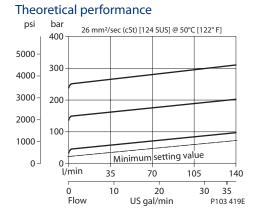


Cartridge Valves Technical Information **Relief Valves** Differential Area VSB 12-EN

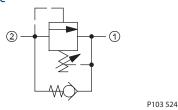
OPERATION

This is a direct-acting, differential area, poppet-type relief valve that relieves from 2 to 1 with an integral free-flow check from 1 to 2.

SPECIFICATIONS



Schematic

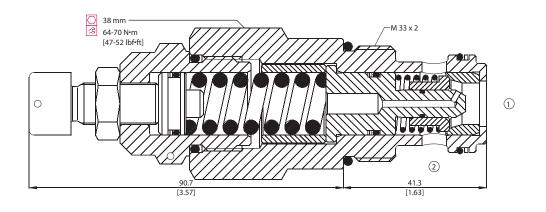


Specifications

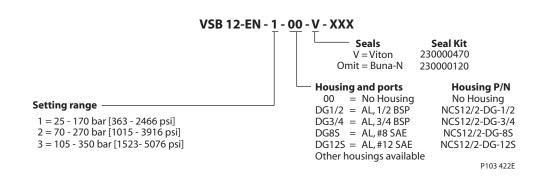
Rated pressure	350 bar [5000 psi]
Rated flow	140 l/min [37 US gal/min]
Weight	0.60 kg [1.32 lb]
Cavity	NCS12/2

DIMENSIONS

Cross-sectional view



P103 421



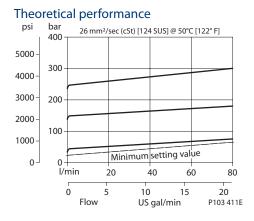


Cartridge Valves Technical Information Relief Valves Differential Area VSB 06-CN

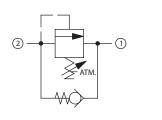
OPERATION

This is a direct-acting, differential area, atmospherically-vented, poppet-type relief valve that relieves from 2 to 1 with an integral free-flow check from 1 to 2.

SPECIFICATIONS



Schematic



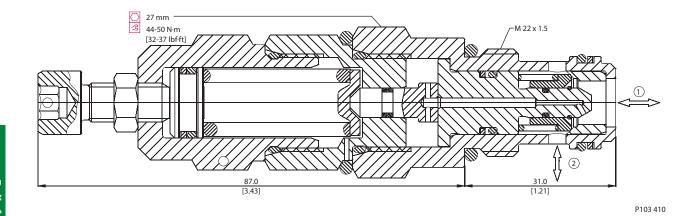
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow	80 l/min [21 US gal/min]
Weight	0.29 kg [0.64 lb]
Cavity	NCS06/2

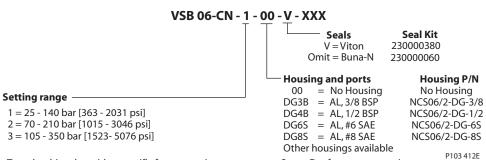
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

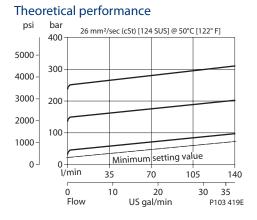


Cartridge Valves Technical Information Relief Valves Differential Area **VSB 12-CN**

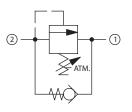
OPERATION

This is a direct-acting, differential area, atmospherically-vented, poppet-type relief valve that relieves from 2 to 1 with an integral free-flow check from 1 to 2.

SPECIFICATIONS



Schematic

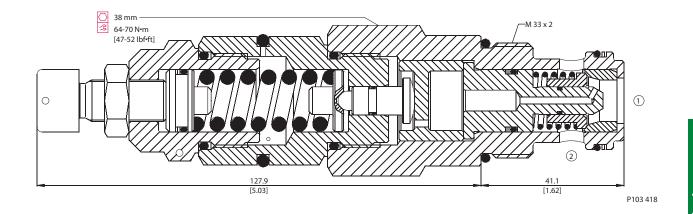


Specifications

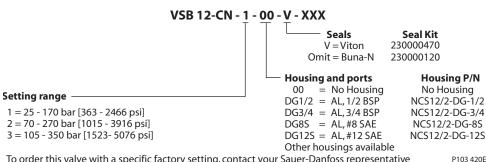
Rated pressure	350 bar [5000 psi]
Rated flow	140 l/min [37 US gal/min]
Weight	0.75 kg [1.65 lb]
Cavity	NCS12/2

DIMENSIONS

Cross-sectional view mm [in]



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

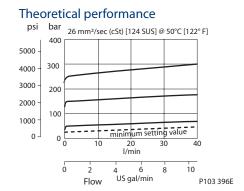


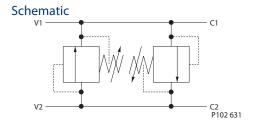
Cartridge Valves Technical Information Relief Valves Cross-Over VA-E 06

OPERATION

This valve is an inline cross relief. It uses two VME 06 direct-acting relief valves.

SPECIFICATIONS





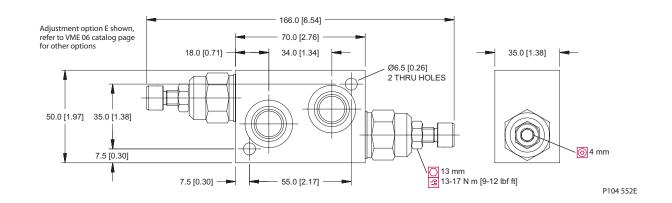
Specifications

·	
Rated pressure	210 bar [3045 psi]
Rated flow	40 l/min [11 US gal/min]
Weight	1.11 kg [2.45 lb]
Cavity	none

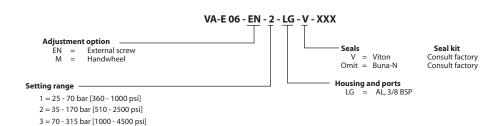
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

P104 553E

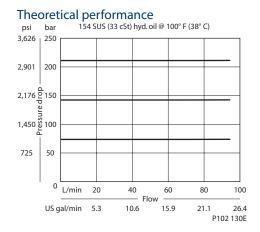


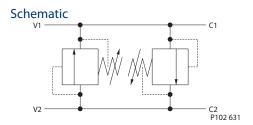
Cartridge Valves Technical Information Relief Valves Cross-Over CP220-1

OPERATION

This valve is an inline cross relief. It uses two CP200-1 differential area relief valves.

SPECIFICATIONS





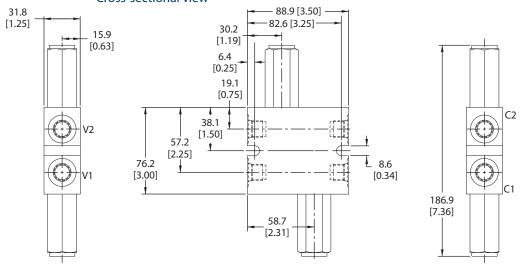
Specifications

Rated pressure	250 bar [3600 psi]
Rated flow	75 l/min [20 US gal/min]
Weight	0.82 kg [1.80 lb]
Cavity	none

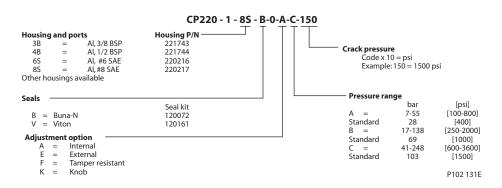
DIMENSIONS

mm [in]

Cross-sectional view



P102 129



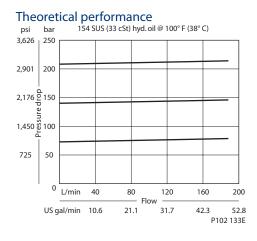


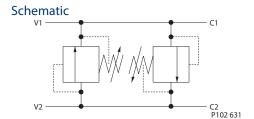
Cartridge Valves Technical Information Relief Valves Cross-Over CP221-1

OPERATION

This valve is an inline cross relief. It uses two CP201-1 type differential area relief valves.

SPECIFICATIONS





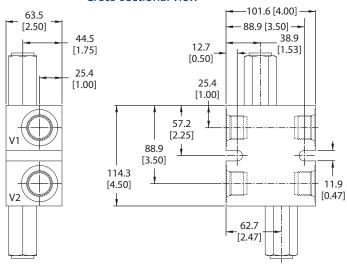
Specifications

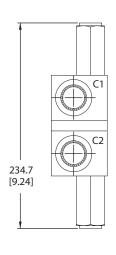
Rated pressure	250 bar [3600 psi]
Rated flow	190 l/min [50 US gal/min]
Weight	2.25 kg [4.95 lb]
Cavity	none

DIMENSIONS

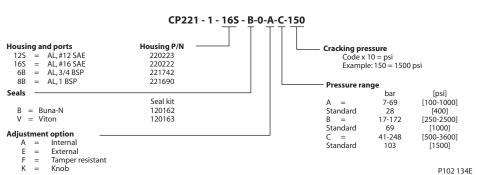
mm [in]







P102 132





Cartridge Valves Technical Information Pressure Reducing Valves Quick Reference

Pressure Reducing, Non-Relieving	Model No.	Cavity	Description	Flow*	Pressure	Page
2 0	CP230-2	SDC10-3	Pressure Reducing, Non-Relieving,	40 l/min [10 US gal/min]	210 bar [3000 psi]	05.4
3	PRC 06	NCS06/3	Direct Acting	40 l/min [10 US gal/min]	315 bar [4500 psi]	05.5

Symbol	Model No.	Cavity	Description	Flow*	Pressure	Page
	CP230-1	SDC10-3	Pressure Reducing,	40 l/min	210 bar	05.6
2 - 1			Relieving, Direct Acting	[10 US gal/min]	[3000 psi]	
3						

Pressure Reducing, Relieving	Model No.	Cavity	Description	Flow*	Pressure	Page
	PRR10-PVG	SDC10-3	Pressure Reducing,	40 l/min	210 bar	05.7
2 1			Relieving,	[10 US gal/min]	[3000 psi]	
3-4-			Direct Acting,			
			Designed for PVG			
			Actuators			

Pressure Reducing, Non-Relieving	Model No.	Cavity	Description	Flow*	Pressure	Page
[]	CP230-4	SDC10-3	Pressure Reducing,	40 l/min	350 bar	05.8
			Non-Relieving,	[10 US gal/min]	[5000 psi]	
	PPRC 06	NCS06/3	Pilot Operated	40 l/min	315 bar	05.9
				[10 US gal/min]	[4500 psi]	

Pressure Reducing, Relieving	Model No.	Cavity	Description	Flow*	Pressure	Page
[]	PRMP 064	SDC10-3	Pressure Reducing,	40 l/min	315 bar	05.10
<u></u>			Relieving,	[10 US gal/min]	[4500 psi]	
2 1	CP231-3	CP12-3S	Pilot Operated	115 l/min	350 bar	05.11
				[30 US gal/min]	[5000 psi]	
3						

Model No.	Cavity	Description	Flow*	Pressure	Page
PRR10-DRD	SDC10-4	Pressure Reducing,	38 l/min	207 bar	05.12
		Relieving,	[10 US gal/min]	[3000 psi]	
		Direct Acting with			
		Dampening Port			
			PRR10-DRD SDC10-4 Pressure Reducing, Relieving, Direct Acting with	PRR10-DRD SDC10-4 Pressure Reducing, Relieving, Direct Acting with 38 l/min [10 US gal/min]	PRR10-DRD SDC10-4 Pressure Reducing, Relieving, Direct Acting with SDC10-4 Pressure Reducing, SDC10-4 Pressure Reducing, SDC10-4 SDC10

^{*} Flow ratings are based on a pressure drop of 7 bar [100 psi] unless otherwise noted. They are for comparison purposes only.



Cartridge Valves Technical Information **Pressure Reducing Valves Application Notes**

PRESSURE REDUCING **VALVES**

Pressure reducing valves are pressure limiting devices that limit pressure in one portion of a circuit while leaving system pressure unaffected. They are available in direct-acting and pilot-operated types and as pressure reducing/relieving valves or as pressure reducing valves only.

Pressure reducing valves



F102 010

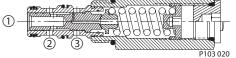
DIRECT ACTING PRESSURE REDUCING / RELIEVING VALVES

Direct-acting pressure reducing/relieving valves allow flow to pass from 2 to 1 until the pressure at 1 reaches the predetermined setting, at which point the spool shifts to restrict input flow from 2 (reducing mode) or to open flow from 1 to 3 (relieving mode) as needed to maintain the regulated pressure at 1.

Advantages of direct-acting pressure reducing valves are:

- Fast response
- **Economical**

Direct acting pressure reducing valve



A typical application for direct-acting pressure reducing valves is for pressure control in systems requiring two or more different pressure settings. These valves are best suited for low flow applications such as hydraulic brake or motor shift.



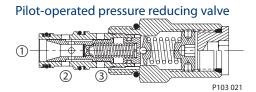
Cartridge Valves Technical Information **Pressure Reducing Valves Application Notes**

PILOT-OPERATED PRESSURE REDUCING / RELIEVING VALVES

Pilot-operated pressure reducing/relieving valves operate similarly to direct-acting pressure reducing/relieving valves -- the spool allows flow to pass from 2 to 1 until the pressure at 1 reaches the predetermined setting and forces the pilot poppet off it's seat. This creates a pressure differential across the spool that causes the spool to shift and maintain regulated pressure at 1 in the same manner as the direct-acting pressure reducing/relieving valve.

Advantages of pilot-operated relief valves are:

- Smooth, stable response
- High pressure capability
- Precise pressure control with varying flow rates



A typical application for pilot-operated pressure reducing valves is for pressure control in systems requiring two or more different pressure settings where high pressure capability and/or extremely precise pressure control is required.



Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Non-Relieving CP230-2

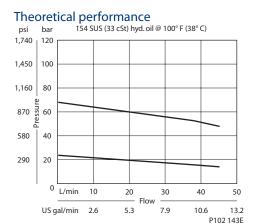
OPERATION

This is a direct-acting pressure-reducing (non-relieving) valve.

Schematic

P102 140E

SPECIFICATIONS

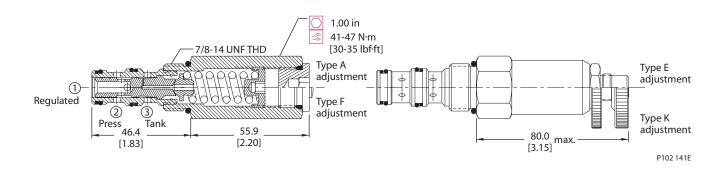


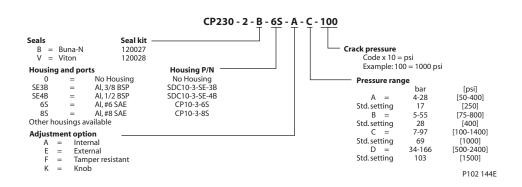
Specifications

Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	40 l/min [10 US gal/min]
[100 psi]	
Weight	0.25 kg [0.56 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in] Cross-sectional view







Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Non-Relieving **PRC 06**

OPERATION

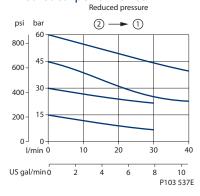
This is a direct-acting pressure reducing (non-relieving) valve.

Schematic

P102 140E

SPECIFICATIONS

Theoretical performance



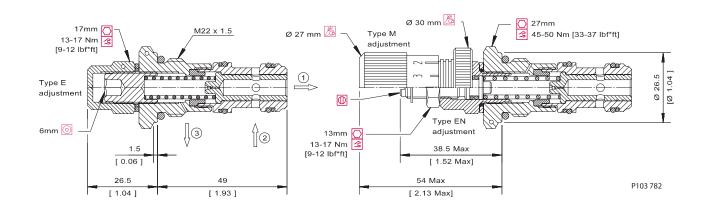
Specifications

Rated pressure	315 bar [4500 psi]			
Rated Flow	40 l/min [10 US gal/min]			
Weight	0.14 kg [0.31 lb]			
Cavity	NCS06/3			

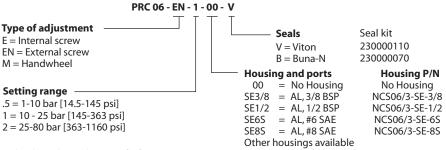
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative P103 784E



Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Relieving CP230-1

OPERATION

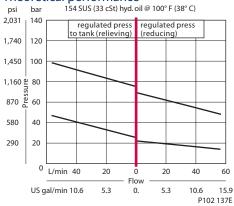
This is a direct-acting pressure reducing/ relieving valve.

Schematic

P102 135E

SPECIFICATIONS

Theoretical performance

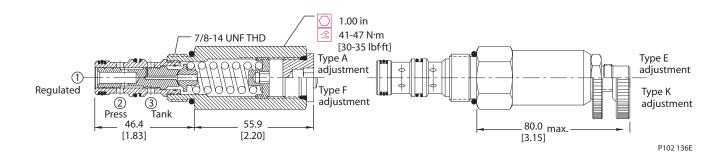


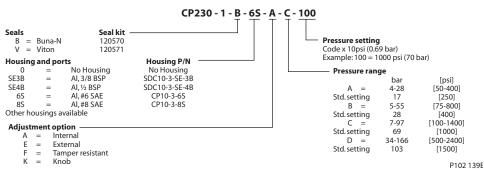
Specifications

Rated pressure	210 bar [3000 psi]
Rated flow at 7 bar	40 l/min [10 US gal/min]
[100 psi]	
Weight	0.23 kg [0.51 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in] Cross-sectional view







Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Relieving PRR10-PVG

OPERATION

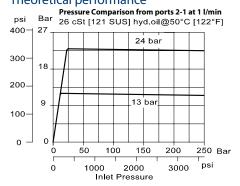
SPECIFICATIONS

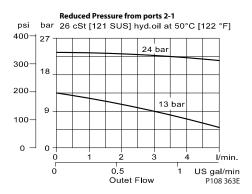
This is a direct-acting pressure reducing/ relieving valve, designed for PVG actuators.

Max. pressure in	210 bar [3000 psi]
port 2	
Maximum flow	5 l/min [1.3 US gal/min]
Cartridge Weight	0.23 kg [0.51 lb]
Cavity	SDC10-3

Schematics PVG Schematic 100 2) I (3) Drain P108 365E

Theoretical performance

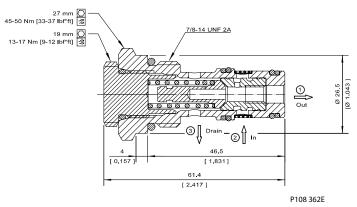




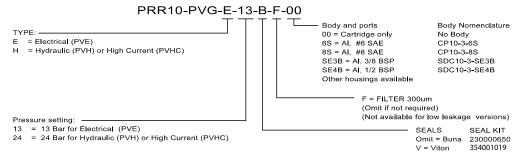
DIMENSIONS

Cross-sectional view

mm [in]



ORDERING INFORMATION



P108 364E

P103 231

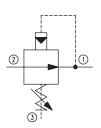


Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Non-Relieving CP230-4

OPERATION

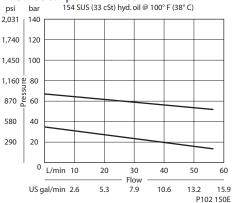
This is a pilot-operated pressurereducing (non-relieving) valve.

Schematic



SPECIFICATIONS

Theoretical performance

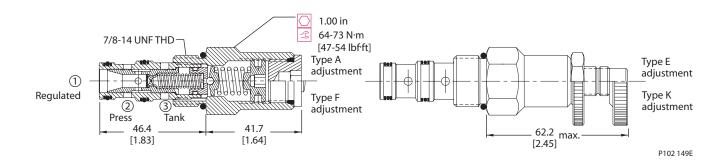


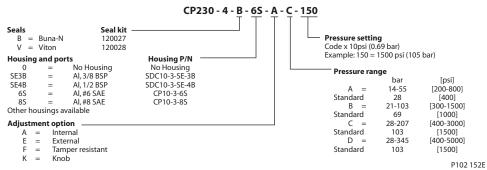
Specifications

Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	40 l/min [10 US gal/min]
[100 psi]	
Weight	0.20 kg [0.43 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in] Cross-sectional view





P103 231

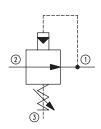


Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Non-Relieving PPRC 06

OPERATION

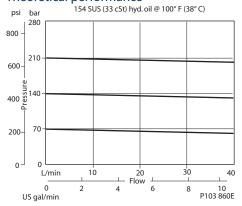
This is a pilot-operated pressure reducing (non-relieving) valve.

Schematic



SPECIFICATIONS

Theoretical performance



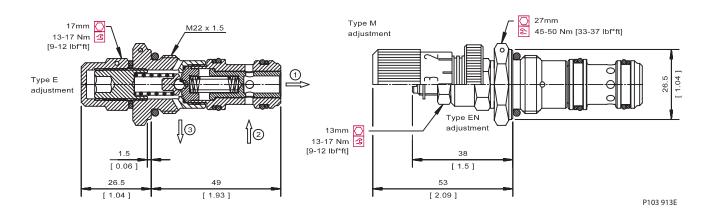
Specifications

Rated pressure	315 bar [4500 psi]
Rated flow at 7 bar	40 l/min [10 US gal/min]
[100 psi]	
Weight	0.14 kg [0.31 lb]
Cavity	NCS06/3

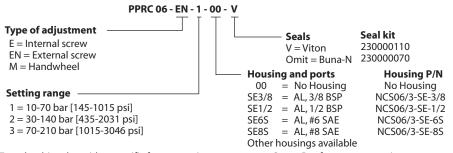
DIMENSIONS

mm [in]

Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

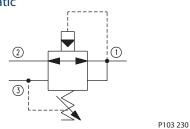


Cartridge Valves Technical Information Pressure Reducing Valves Pressure Reducing, Relieving PRMP 064

OPERATION

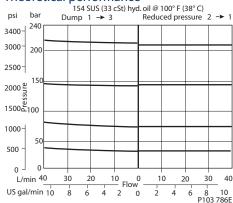
This is a pilot-operated pressure reducing/relieving valve.

Schematic



SPECIFICATIONS

Theoretical performance

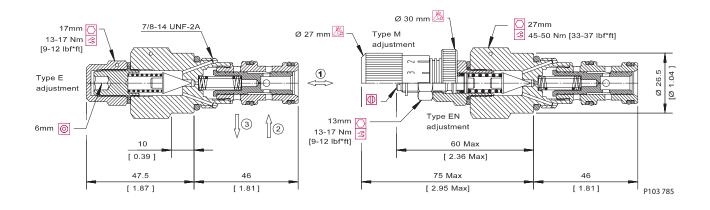


Specifications

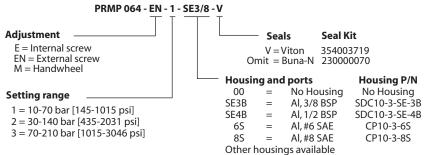
Rated pressure	315 bar [4500 psi]
Rated Flow	40 l/min [10 US gal/min]
Weight	0.21 kg [0.46 lb]
Cavity	SDC10-3

DIMENSIONS

mm [in] Cross-sectional view



ORDERING INFORMATION



To order this valve with a specific factory setting, contact your Sauer-Danfoss representative

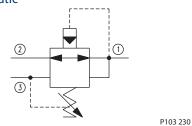


Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Relieving CP231-3

OPERATION

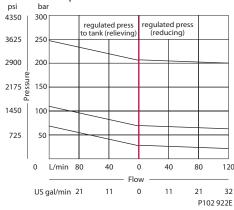
This is a pilot-operated pressure reducing/relieving valve.

Schematic



SPECIFICATIONS

Theoretical performance



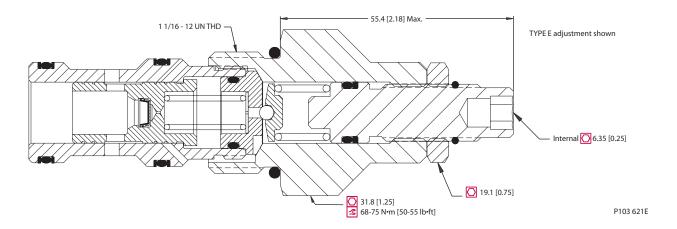
Specifications

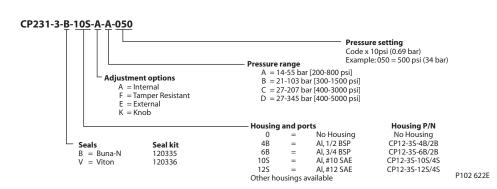
-	
Rated pressure	350 bar [5000 psi]
Rated flow at 7 bar	115 l/min [30 US gal/min]
[100 psi]	
Weight	0.27 kg [0.60 lb]
Cavity	CP12-3S

DIMENSIONS

mm [in]

Cross-sectional view





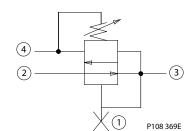


Cartridge Valves Technical Information **Pressure Reducing Valves** Pressure Reducing, Relieving PRR10-DRD

OPERATION

This is a pilot-operated pressure reducing/relieving valve.

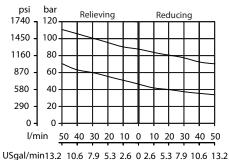
Schematic



SPECIFICATIONS

Theoretical performance

33 cSt[154 SUS] hyd.oil@38°C[100° F]



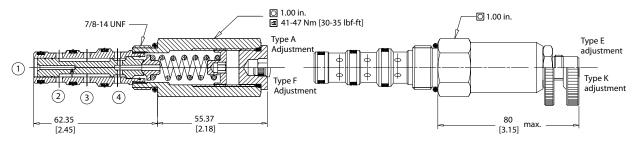
P108 368E

Specifications

Rated pressure	105 bar [1522 psi]
Rated Flow at 7 bar	38 l/min [10 US gal/min]
[100 psi]	
Weight	0.29 kg [0.64 lb]
Cavity	SDC10-4

DIMENSIONS

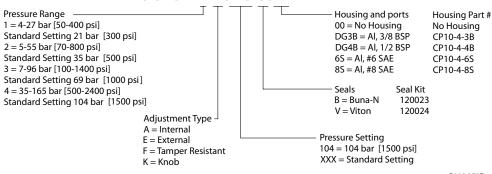
mm [in] Cross-sectional view



P108 367E

ORDERING INFORMATION

PRR10-DRD-4-E-104-B-00



P108 370E